

# A new self-guided displacement-amplification flexure mechanism for a millimeter-range motion in a nano-positioning stage

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*Flexure-based piezo-actuated nano-positioning stages are widely used as nano-positioning systems because they have several advantages including high resolution, fast dynamics, compact size, and simple mechanical structure. One of major drawbacks of flexure-based piezo-actuating stage is small range of motion. To overcome this drawback, most conventional flexure-based nano-positioning stages use serial combinations of motion guide and displacement-amplification mechanisms. However their serial combinations make the size of the stage large and limit small scale applications.*

*In this paper, a new self-guided displacement-amplification flexure mechanism for a millimeter-range motion in a nano-positioning stage is proposed. The proposed self-guided displacement-amplification mechanism enabling a large range of motion and a compact stage size has a skewed double-compound parallelogram structure that functions as both a motion guide and a displacement-amplification. The proposed mechanism contributes to increasing volume efficiency, which is a performance index defined as the product of travel range and resonant frequency per unit volume of the stage. The prototype stage was manufactured and its performances were evaluated.*

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## 1. Introduction

Nano-positioning systems are essential in many areas including scanning probe microscopes, nano-manipulation, and photolithography equipments. Flexure-based piezo-actuated nano-positioning stages are widely used as nano-positioning systems because they have several advantages including high resolution, fast dynamics, compact size, and simple mechanical structure. One of major drawbacks of flexure-based piezo-actuating stage is small range of motion. To overcome this drawback, most conventional flexure-based nano-positioning stages use serial combinations of motion guide and displacement-amplification mechanisms [1]. However their serial combinations make the size of the stage large and limit small scale applications such as nano-manipulation, micro-coordinate measuring machine (CMM), and micro-factory.

In this paper, we propose a self-guided displacement-amplification mechanism eliminating a serial combination of a motion guide and a displacement-amplification mechanism. The proposed self-guided displacement-amplification mechanism enabling a large range of motion and a compact stage size has a skewed double-compound parallelogram structure that functions as both a motion guide and a displacement-amplification. Its structural symmetry improves positioning accuracy by reducing parasitic motion error and thermal deformation. The proposed mechanism contribute to increasing volume efficiency, which is a performance index defined as the product of travel range and resonant frequency per unit volume of the stage. A millimeter-range piezo-actuated nano-positioning stage has been implemented to verify the effectiveness of the self-guided displacement-amplification mechanism. In terms of volume efficiency, the stage was designed through design optimization frameworks to obtain the highest resonant frequency under constraints of a predetermined range, stress, and size limitation. The design results were verified using the manufactured nano-positioning stage, and closed-loop control performances were evaluated.

## 2. Self-guided displacement-amplification flexure mechanism

The proposed mechanism has a similar structure to a double-compound guide mechanism except the inclination of links and the location of input displacement. A schematic diagram of the self-guided displacement-amplification mechanism is shown in Fig. 1. Both mechanisms have only one degree-of-freedom (DOF). Four inclined links in the upper half forms a bridge-type displacement amplification mechanism while the other four links in the lower half form another one. The horizontal input displacement  $x_i$  of the piezo-actuator, one-half of which is acting on the left body and the other half on the right body, is amplified by two bridge-type displacement amplification mechanisms and transferred to the output displacement  $x_o$  of the moving body.

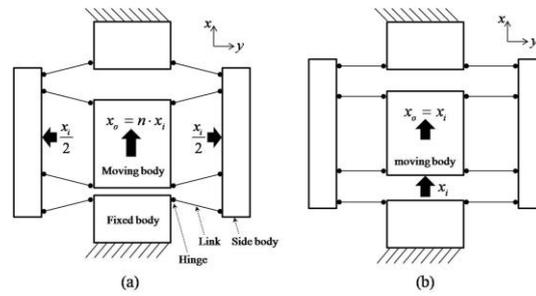


Fig. 1 Conceptual schematics: (a) proposed self-guided displacement-amplification mechanism and (b) conventional double-compound guide mechanism.

### 3. Prototype and experimental results

A millimeter-range piezo-actuated nano-positioning stage has been implemented using the self-guided displacement-amplification mechanism. The stage was designed through design optimization frameworks to obtain the highest resonant frequency under the constraints of a predetermined travel range, stress, and size limitation. The higher first resonant frequency is necessary to have higher control bandwidth which leads to higher positioning accuracy and better disturbance rejection. The size of the mechanism, except the base frame, was  $98 \text{ mm} \times 56 \text{ mm} \times 15 \text{ mm}$ , and the total size of the stage was  $120 \text{ mm} \times 120 \text{ mm} \times 15 \text{ mm}$ . Figure 3 shows the output displacement when input voltage was applied from 0 to 150 V. The maximum displacement was  $963 \text{ }\mu\text{m}$ .

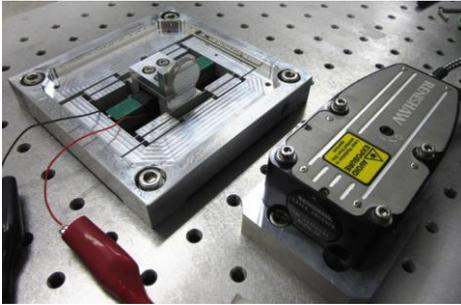


Fig.2 The manufactured nano-positioning stage

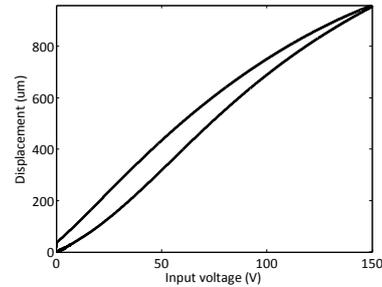


Fig.3 Displacement when input voltage was applied from 0 to 150 V

To validate the effectiveness of the proposed stage, we compared its performance with the performance of other similar-sized stages that have been developed so far [2-3]. From the viewpoint of a mechanism designer, we propose a simple performance index representing performance of a nano-positioning stage, volume efficiency, which is defined as the product of travel range and resonant frequency per unit volume of the stage. The proposed stage showed higher volume efficiency than other stages, which is due to the compactness of the proposed self-guided displacement-amplification mechanism.

	Proposed stage	Double-compound with bridge-type (Ref. 2)	Honeycomb stage (Ref. 3)	Unit
Travel range	963	119	400	$\mu\text{m}$
Resonant frequency	83	220	60	Hz
Max. operating voltage	150	120	150	V
Stage size	$98 \times 56 \times 15$	$75 \times 75 \times 20$	$60 \times 60 \times 14$	$\text{mm}^3$
Volume efficiency	0.97	0.23	0.51	$\mu\text{m} \cdot \text{Hz} / \text{mm}^3$

Table. 1 Performance comparison with other similar-sized nano-positioning stages

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